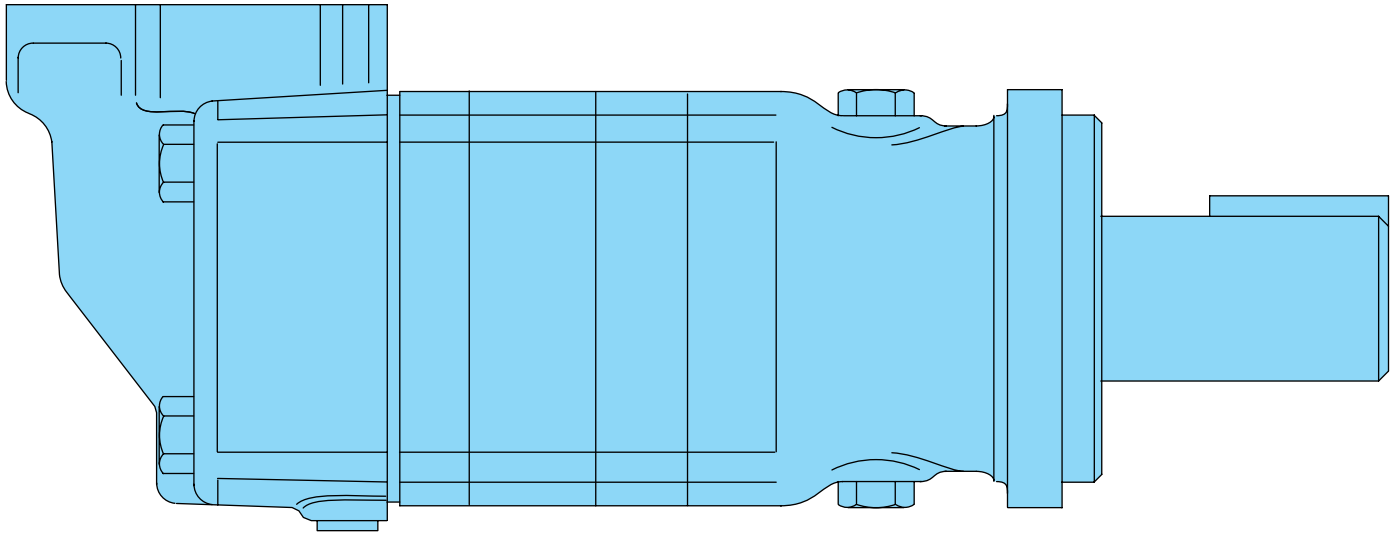


## Specifications 10,000 Series



### Specification Data—10,000 Series

Displ. cm <sup>3</sup> /r [in <sup>3</sup> /r]		345 [21.0]	480 [29.3]	665 [40.6]	940 [57.4]
Max. Speed (RPM) @ ..... Flow	Continuous	501	354	254	179
	Intermittent	784	552	396	279
Flow LPM [GPM]	Continuous	170 [45]	170 [45]	170 [45]	170 [45]
	Intermittent	265 [70]	265 [70]	265 [70]	265 [70]
Torque Nm [lb-in]	Continuous	1040 [ 9220]	1475 [13050]	2085 [18450]	2700 [23910]
	Intermittent	1390 [12310]	1965 [17410]	2610 [23080]	3440 [30460]
Pressure Δ Bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	190 [2750]
	Intermittent	275 [4000]	275 [4000]	260 [3750]	240 [3500]
	Peak	275 [4000]	275 [4000]	275 [4000]	260 [3750]

Maximum Case Pressure - without Case Drain \* — 20 Bar [300 PSI]

**A simultaneous maximum torque and maximum speed NOT recommended.** For permissible continuous and intermittent operating combinations of pressure and flow refer to performance data on pages 65-66.

\* For back pressure over 20 Bar [300 PSI] use an external case drain. Install case drain lines so that the motor case remains filled at all times.

**Maximum inlet pressure** — 275 Bar [4000 PSI]. Do not exceed Δ pressure rating (see chart above).

\* **Maximum return pressure** — 275 Bar [4000 PSI]. Do not exceed Δ pressure rating (see chart above).

Δ Bar [Δ PSI] — True pressure difference between inlet port and outlet port.

**Continuous Rating** — Motor may be run continuously at these ratings.

**Intermittent Operation** — 10% of every minute.

**Peak Operation** — 1% of every minute.

**Recommended Fluids** — Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature (see page 81).

**Recommended Maximum System Operating Temp.** — Is 82° C [180° F]

**Recommended Filtration** — per ISO Cleanliness Code, level 18/13

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

# Performance Data 10,000 Series

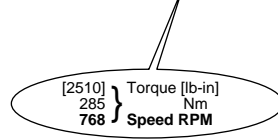
Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range shown in the light blue area.

345 cm<sup>3</sup>/r [21.0 in<sup>3</sup>/r]  
Δ Pressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[1] 3.8	[600] 70 3	[1310] 150 1							
[2] 7.5	[740] 85 21	[1510] 170 19	[3050] 345 15	[4600] 520 11	[6140] 695 8	[7680] 865 4			
[4] 15	[730] 80 43	[1500] 170 41	[3040] 345 37	[4590] 520 33	[6140] 695 30	[7680] 870 26	[9220] 1040 22	[10770] 1215 18	[12310] 1390 14
[8] 30	[720] 80 87	[1490] 170 86	[3030] 340 82	[4580] 515 74	[6120] 690 70	[7670] 865 70	[9210] 1040 66	[10750] 1215 62	[12300] 1390 58
[12] 45	[700] 80 131	[1470] 165 129	[3020] 340 127	[4560] 515 123	[6100] 690 118	[7650] 865 114	[9190] 1040 110	[10740] 1215 106	[12280] 1385 102
[16] 61	[680] 75 175	[1450] 165 174	[3000] 340 172	[4540] 515 167	[6080] 685 163	[7630] 860 158	[9170] 1035 154	[10720] 1210 149	[12260] 1385 145
[20] 76	[660] 75 219	[1430] 160 218	[2970] 335 217	[4520] 510 212	[6060] 685 207	[7600] 860 202	[9150] 1035 198	[10690] 1210 193	[12230] 1380 189
[24] 91	[630] 70 263	[1400] 160 262	[2950] 335 261	[4490] 505 256	[6030] 680 252	[7580] 855 246	[9120] 1030 242	[10660] 1205 237	[12210] 1380 232
[28] 106	[600] 70 307	[1370] 155 306	[2920] 330 305	[4460] 505 301	[6000] 680 296	[7550] 855 291	[9090] 1025 286	[10640] 1200 280	[12180] 1375 275
[32] 121	[570] 65 351	[1340] 150 350	[2890] 325 349	[4430] 500 345	[5970] 675 340	[7520] 850 335	[9060] 1025 329	[10610] 1200 324	[12150] 1370 319
[36] 136	[540] 60 395	[1310] 150 394	[2850] 320 393	[4400] 495 388	[5940] 670 384	[7480] 845 379	[9030] 1020 373	[10570] 1195 368	[12120] 1370 362
[40] 151	[500] 55 439	[1270] 145 438	[2820] 320 437	[4360] 495 433	[5910] 670 429	[7450] 840 423	[8990] 1015 417	[10540] 1190 412	
[45] 170	[460] 50 494	[1220] 140 493	[2760] 310 492	[4300] 485 490	[5840] 660 486	[7380] 835 480	[8910] 1005 473	[10450] 1180 467	
[60] 227		[1080] 130 659	[2620] 295 658	[4160] 470 655	[5710] 645 651	[7250] 820 644	[8800] 995 637		
[70] 265		[960] 110 769	[2510] 285 768	[4050] 460 765	[5590] 630 761	[7140] 805 754	[8680] 980 746		

480 cm<sup>3</sup>/r [29.3 in<sup>3</sup>/r]  
Δ Pressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[1] 3.8	[760] 85 6	[1540] 175 5	[3120] 355 4	[4640] 525 2					
[2] 7.5	[1040] 120 15	[2140] 240 13	[4320] 490 11	[6500] 735 8	[8690] 980 5	[10870] 1230 2			
[4] 15	[1040] 120 31	[2130] 240 29	[4310] 485 27	[6490] 735 24	[8680] 980 21	[10860] 1225 18	[13050] 1475 16	[15230] 1720 13	[17410] 1965 10
[8] 30	[1020] 115 87	[2110] 240 86	[4290] 485 82	[6480] 730 74	[8680] 980 53	[10840] 1225 50	[13030] 1470 47	[15210] 1720 44	[17390] 1965 42
[12] 45	[990] 110 94	[2080] 235 93	[4270] 480 90	[6450] 730 87	[8660] 975 81	[10820] 1220 81	[13000] 1470 78	[15180] 1715 75	[17370] 1965 73
[16] 61	[960] 110 125	[2060] 235 124	[4240] 480 122	[6420] 725 119	[8600] 970 116	[10790] 1220 113	[12970] 1465 110	[15150] 1710 107	[17340] 1960 104
[20] 76	[930] 105 156	[2020] 230 155	[4200] 475 154	[6390] 720 150	[8570] 970 147	[10750] 1215 144	[12940] 1460 141	[15120] 1710 138	[17300] 1955 135
[24] 91	[890] 100 188	[1980] 225 187	[4170] 470 185	[6350] 715 182	[8530] 965 179	[10720] 1210 175	[12900] 1460 172	[15080] 1705 169	
[28] 106	[850] 95 220	[1940] 220 219	[4130] 465 217	[6310] 715 214	[8490] 960 210	[10680] 1205 207	[12860] 1455 203	[15040] 1700 200	
[32] 121	[810] 90 251	[1900] 215 250	[4080] 460 249	[6270] 710 245	[8450] 955 242	[10630] 1200 238	[12820] 1450 235	[15000] 1695 231	
[36] 136	[760] 85 283	[1850] 210 282	[4040] 455 280	[6220] 705 277	[8400] 950 273	[10590] 1195 270	[12770] 1445 266		
[40] 151	[710] 80 314	[1800] 205 313	[3990] 450 312	[6170] 695 308	[8350] 945 305	[10540] 1190 301	[12720] 1440 297		
[45] 170	[647] 75 354	[1740] 195 353	[3920] 445 351	[6110] 690 348	[8290] 935 344	[10470] 1185 340	[12660] 1430 336		
[60] 227		[430] 50 472	[1520] 170 471	[3710] 420 469	[5890] 665 467	[8070] 910 462	[10260] 1160 458	[12440] 1405 454	
[70] 265			[1360] 155 551	[3540] 400 550	[5730] 645 546	[7910] 895 541	[10100] 1140 536	[12280] 1385 532	



Light blue box: Continuous  
Dark blue box: Intermittent

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

665 cm<sup>3</sup>/r [40.6 in<sup>3</sup>/r]  
 Δ Pressure Bar [PSI]

# Performance Data 10,000 Series

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[1] 3.8	[1470] 165 4	[3010] 340 3	[4550] 515 3	[6100] 690 2	[7630] 860 1										
[2] 7.5	[1480] 165 10	[3020] 340 9	[4560] 515 8	[6110] 690 7	[7650] 865 7	[9200] 1040 6	[10740] 1215 5	[12280] 1385 4	[13830] 1565 3	[15370] 1735 2	[16910] 1910 1				
[4] 15	[1470] 165 22	[3010] 340 21	[4550] 515 20	[6100] 690 19	[7640] 865 18	[9190] 1040 17	[10730] 1210 16	[12270] 1385 15	[13820] 1560 14	[15360] 1735 13	[16900] 1910 12	[18450] 2085 11	[19900] 2260 10	[21540] 2435 9	[23080] 2610 8
[8] 30	[1440] 165 44	[2980] 335 43	[4530] 510 42	[6070] 685 41	[7610] 860 40	[9160] 1035 39	[10700] 1210 38	[12250] 1385 37	[13790] 1560 36	[15330] 1730 35	[16880] 1905 34	[18420] 2080 33	[19960] 2255 32	[21510] 2430 32	[23050] 2605 31
[12] 45	[1400] 160 67	[2950] 335 66	[4490] 505 65	[6040] 680 64	[7580] 855 63	[9120] 1030 62	[10670] 1205 61	[12210] 1380 60	[13750] 1555 59	[15300] 1730 58	[16840] 1905 57	[18380] 2075 56	[19930] 2255 55	[21470] 2425 54	[23020] 2600 53
[16] 61	[1360] 155 89	[2910] 330 88	[4450] 505 87	[5990] 675 86	[7540] 850 85	[9080] 1025 84	[10620] 1200 83	[12170] 1375 82	[13710] 1550 81	[15260] 1725 80	[16800] 1900 79	[18340] 2070 78	[19890] 2245 77	[21430] 2420 76	
[20] 76	[1310] 150 112	[2860] 310 111	[4400] 495 110	[5940] 670 109	[7490] 845 108	[9030] 1020 107	[10580] 1195 106	[12120] 1370 105	[13660] 1545 104	[15210] 1720 103	[16750] 1890 102	[18300] 2070 101	[19840] 2240 100		
[24] 91	[1260] 140 135	[2800] 315 134	[4350] 490 133	[5890] 665 131	[7440] 840 130	[8980] 1015 129	[10520] 1190 128	[12070] 1365 127	[13610] 1540 126	[15150] 1710 125	[16700] 1885 124	[18240] 2060 123	[19780] 2235 122		
[28] 106	[1200] 135 157	[2750] 310 156	[4290] 485 155	[5840] 660 154	[7380] 835 153	[8920] 1010 151	[10470] 1185 150	[12010] 1355 149	[13550] 1530 148	[15100] 1705 147	[16640] 1880 146				
[32] 121	[1140] 130 180	[2690] 305 179	[4230] 480 177	[5770] 650 176	[7320] 825 175	[8860] 1000 174	[10400] 1175 173	[11950] 1350 172	[13490] 1525 171	[15040] 1700 169	[16580] 1875 168				
[36] 136	[1080] 120 202	[2620] 295 201	[4160] 470 200	[5710] 645 199	[7250] 820 198	[8800] 995 196	[10340] 1170 195	[11880] 1340 194	[13430] 1515 193	[14970] 1690 191	[16510] 1865 190				
[40] 151	[1010] 115 225	[2550] 290 224	[4100] 465 222	[5640] 635 221	[7180] 810 220	[8730] 985 219	[10270] 1160 217	[11810] 1335 216	[13360] 1510 215	[14900] 1685 214	[16440] 1855 212				
[45] 170	[920] 105 254	[2460] 280 252	[4000] 450 251	[5550] 625 249	[7090] 800 248	[8630] 975 247	[10180] 1150 245	[11720] 1325 244	[13260] 1500 243	[14810] 1675 242					
[60] 227	[610] 70 338	[2150] 245 336	[3700] 420 335	[5240] 590 334	[6780] 765 332	[8330] 940 331	[9870] 1115 329	[11420] 1290 328	[12960] 1465 327						
[70] 265	[380] 45 396	[1930] 220 393	[3470] 390 391	[5010] 565 390	[6560] 740 388	[8100] 915 387	[9640] 1090 385	[11190] 1265 384							

[3470]  
390  
391 } Torque [lb-in]  
Nm  
Speed RPM

Continuous  
Intermittent

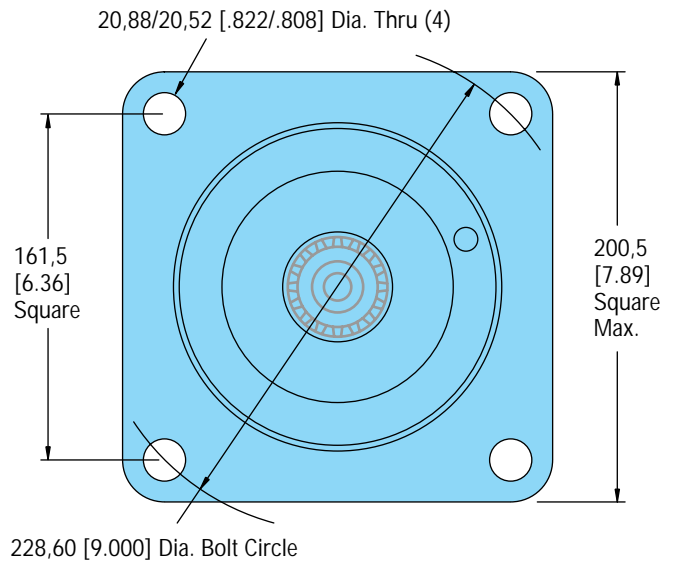
940 cm<sup>3</sup>/r [57.4 in<sup>3</sup>/r]  
 Δ Pressure Bar [PSI]

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range shown in the light blue area.

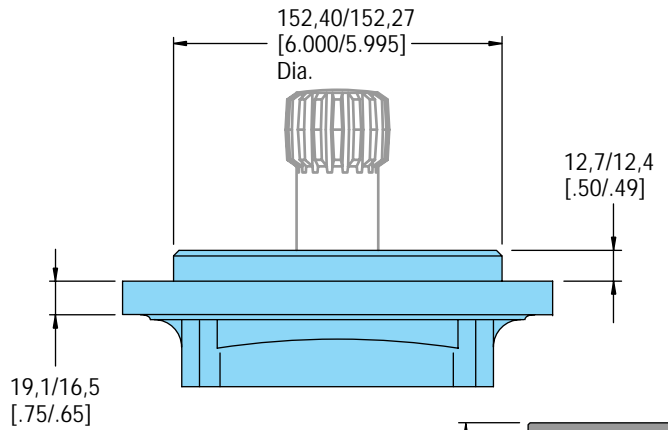
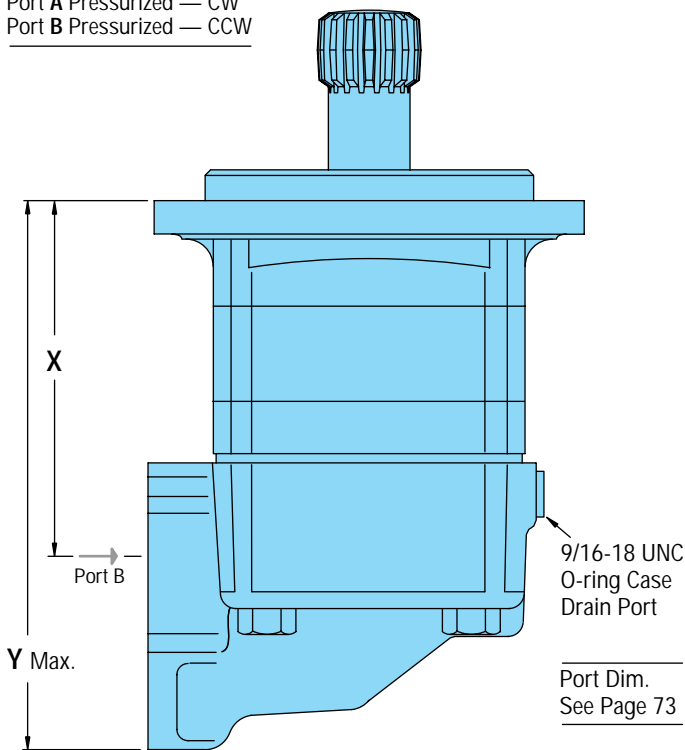
	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240
[1] 3.8	[2080] 235 3	[4260] 480 2	[6440] 730 1											
[2] 7.5	[2090] 235 7	[4270] 480 6	[6450] 730 5	[8640] 975 5	[10820] 1220 4	[13000] 1470 3	[15190] 1715 2	[17370] 1965 1						
[4] 15	[2080] 235 15	[4260] 480 14	[6440] 730 13	[8620] 975 13	[10810] 1220 12	[12990] 1470 11	[15170] 1715 10	[17360] 1960 9	[19540] 2170 8	[21720] 2455 7	[23910] 2700 7	[26090] 2950 6	[28270] 3195 5	[30460] 3440 4
[8] 30	[2040] 230 31	[4220] 475 30	[6400] 725 29	[8590] 970 28	[10770] 1215 28	[12950] 1465 27	[15140] 1710 26	[17320] 1955 25	[19500] 2200 24	[21690] 2450 23	[23870] 2695 22			
[12] 45	[1990] 225 47	[4170] 470 46	[6350] 715 45	[8540] 965 44	[10720] 1210 43	[12900] 1460 43	[15090] 1705 42	[17270] 1950 41	[19450] 2200 40	[21640] 2445 39				
[16] 61	[1930] 220 63	[4110] 465 62	[6290] 710 61	[8480] 960 60	[10660] 1205 59	[12840] 1450 58	[15030] 1700 58	[17210] 1945 57	[19390] 2190 56					
[20] 76	[1860] 210 79	[4040] 455 78	[6220] 705 77	[8410] 950 76	[10590] 1195 75	[12770] 1445 74	[14960] 1690 73	[17140] 1935 72	[19320] 2185 72					
[24] 91	[1780] 200 95	[3970] 450 94	[6150] 695 93	[8330] 940 92	[10520] 1190 91	[12700] 1435 90	[14880] 1680 89	[17070] 1930 88						
[28] 106	[1700] 190 111	[3890] 440 110	[6070] 685 109	[8250] 930 108	[10440] 1180 107	[12620] 1425 106	[14800] 1675 105	[16990] 1920 104						
[32] 121	[1620] 185 127	[3800] 430 126	[5980] 675 125	[8160] 920 124	[10350] 1170 123	[12530] 1415 122	[14720] 1665 121							
[36] 136	[1520] 170 143	[3710] 420 142	[5890] 665 141	[8070] 910 140	[10260] 1160 139	[12440] 1405 138	[14620] 1650 137							
[40] 151	[1420] 160 159	[3610] 410 158	[5790] 655 157	[7970] 900 156	[10160] 1150 155	[12340] 1395 154	[14520] 1640 153							
[45] 170	[1290] 145 179	[3480] 395 178	[5660] 640 177	[7840] 885 176	[10020] 1130 174	[12210] 1380 174	[14400] 1625 173							
[60] 227	[860] 95 239	[3040] 345 238	[5230] 590 236	[7410] 835 235	[9600] 1085 234	[11780] 1330 233								
[70] 265	[540] 60 279	[2720] 305 278	[4910] 555 276	[7090] 800 275	[9270] 1045 274	[11460] 1295 273								

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

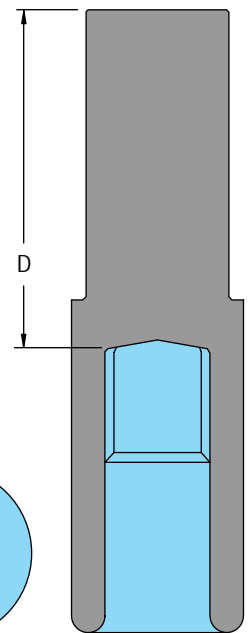
# Dimensions — 10,000 Series Bearingless Motor



**Standard Rotation**  
Viewed from Drive End  
Port A Pressurized — CW  
Port B Pressurized — CCW

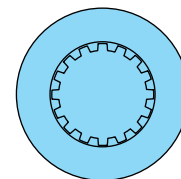


For 10,000 Series bearingless motor application information contact your Eaton representative (mating coupling blanks available from Eaton Corporation). Note: After machining blank, part must be hardened per Eaton specification.



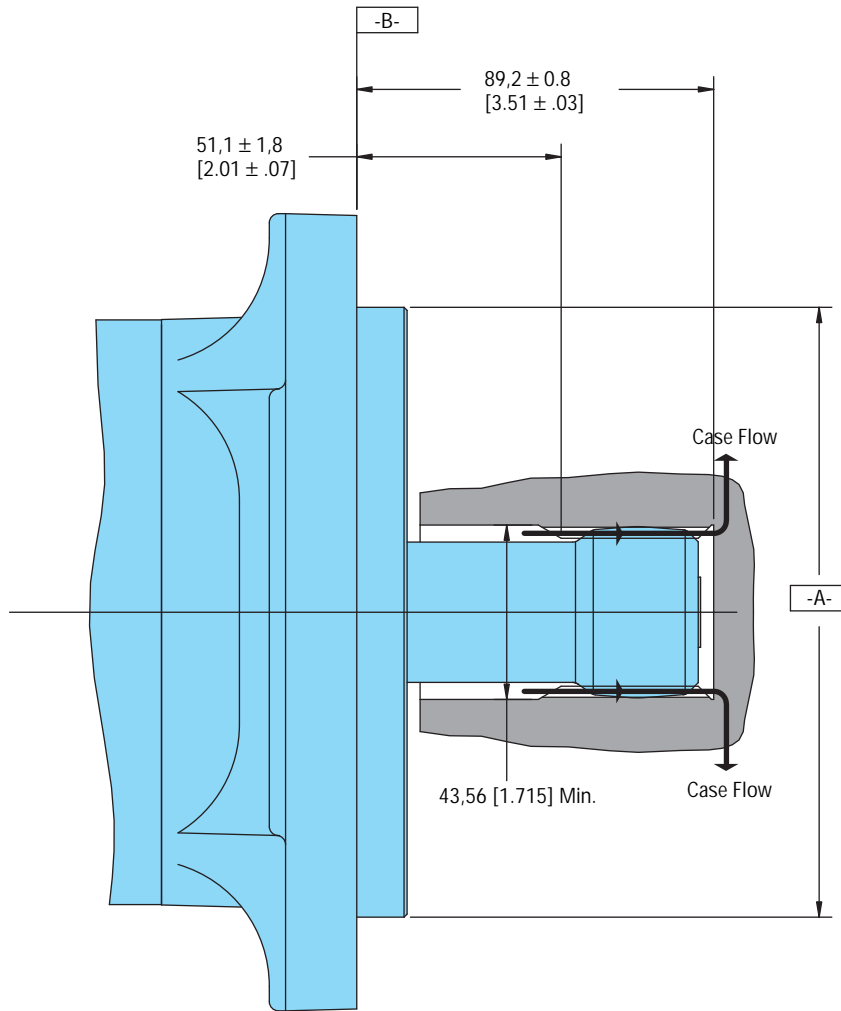
## 10,000 Series Bearingless Motor

Displ. cm <sup>3</sup> /r [in <sup>3</sup> /r]	345 [21.0]	480 [29.2]	665 [40.6]	940 [57.4]
X Dim. mm [inch]	189,5 [7.46]	202,2 [7.96]	202,2 [7.96]	221,0 [8.70]
Y Dim. mm [inch]	288,5 [11.36]	301,0 [11.85]	301,0 [11.85]	319,5 [12.58]

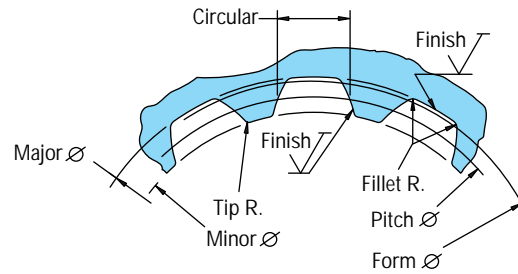


Mating Coupling Blank Eaton Part No. 13280-001	Dimension D mm [inch]
13280-001	133,6/128,5 [5.26/5.06]
13280-002	156,0/150,9 [6.14/5.94]

# Bearingless Installation — 10,000 Series



- Spline Pitch — 10/20
- Pressure Angle — 30°
- Number of teeth — 16
- Class of Fit — Ref. 5
- Type of Fit — Side
- Pitch Diameter — Ref. 40,640000 [1.600000] ◎ 0,25 [0.010] D
- Base Diameter — Ref. 35,195272 [1.3856406]
- Major Diameter — 43,56 [1.715] Max. 43,18 [1.700] Min.
- Minor Diameter — 36,83 - 37,08 [1.450 - 1.460]
- Form Diameter, Min. — 42,47 [1.672]
- Fillet Radius — 0,64 - 0,76 [.025 - .030]
- Tip Radius — 0,25 - 0,51 [.010 - .020]
- Finish — 1,6 [63]
- Involute Profile Variation — +0,000 -0,028 [+0.0000 -0.0011]
- Total Index Variation — 0,041 [.0016]
- Lead Variation — 0,013 [.0005]
- Circular Space Width:
  - Maximum Actual — 4,105 [.1616]
  - Minimum Effective — 3,995 [.1573]
  - Maximum Effective — Ref. 4,056 [.1597]
  - Minimum Actual — Ref. 4,018 [.1582]
- Dimension Between Two Pins — Ref. 34,272 - 34,450 [1.3493 - 1.3563]



- 1 Internal spline in mating part to be as follows:  
Material to be ASTM A304, 8620H.  
Carborize to a hardness of 58-64 HRC with case depth (to 50HRC) of 0,076 - 1,02 [.030 - .040] (dimensions apply after heat treat).